

Benefits of Sustainability:

What does this mean for us?

Environmental

Sustainability policies are, of course, the result of planning ahead and being conscious about the availability of natural resources—going as far down to the soil that grows essential oils for foods and beverages. Flavorchem's documented policies show our commitment to protecting our planet.

Transparency

The sustainability issues we're faced with today stem from overlooking the problem, with the belief that there is an endless supply of natural resources on this planet. Flavorchem is conscious of this issue and offers a clear view into our supply chain, using suppliers who share the same sustainability philosophies.

Health & Safety

A good sustainability program will improve the air we breathe and the water we drink, thus decreasing any adverse impact on the human body. Everyone benefits when we are conscious of the environment. The best gift we can give is ensuring a long, healthy and prosperous life for generations to follow.

Social

Being sustainable is sharing a level of responsibility and accountability to society, as well as providing a boost to the local community. Our commitment also extends to improving the standard of living in developing countries through supplier programs, ensuring their local communities benefit from sound sustainability practices. Flavorchem goes beyond this with the contribution of corporate donations and scholarships, creating a positive effect not just on the beneficiary, but on society as a whole.

Flavorchem Sustainability



CORPORATE HEADQUARTERS

(800) 4-FLAVOR

1525 Brook Drive
Downers Grove, IL 60515

sustainability@flavorchem.com | www.flavorchem.com

FLAVORCHEM WEST

(888) 2-FLAVOR

271 Calle Pintoresco
San Clemente, CA 92672





A Sustainable Outlook

When the book *Silent Spring* was released in 1962, the environmental movement gained momentum, impacting the way manufacturers and retailers conduct business. Environmentally conscious consumers are increasingly demanding that the products they consume are produced with sustainable practices with minimal environmental impact.

Since Flavorchem's inception in 1971, the company has taken a proactive approach towards sustainability regarding environmental, economic, and social affairs. Our key areas of focus are:

Conservation of Energy

Flavorchem institutes a variety of measures to reduce consumption of energy and minimize reliance on fossil fuels. New and existing facilities have been installed with high R-value insulated windows, motion light sensors, skylights, and energy-efficient lightening wherever possible. This has reduced our power consumption by an estimated 200,000 kWh per year. Additionally, renewable energy sources are used for 100% of the power consumption in the new liquid production building with 10% being supplied to all existing buildings.

Conservation of Resources

Waste reduction initiatives are important to our conservation efforts and are an integral part of Flavorchem's daily operations. Elimination of disposable, single-use plastic containers and measuring utensils to washable, reusable stainless steel containers has been implemented in all laboratory and production areas. Spent coffee grounds are applied to agricultural areas as a soil amendment in the California location. Both facilities have ongoing office waste reduction initiatives with paperless processes being adopted whenever possible.



Recycling

Reduction of solid waste through recycling initiatives is encouraged throughout the company. Flavorchem contracts with a document shredding partner to securely destroy and recycle any paper, saving an estimated 56 mature trees annually. The fragrance division, Orchidia, shreds documents and recycles that as packing material, rather than using non-biodegradable polystyrene beads. In addition, all hazardous and non-hazardous product waste is sent to energy recovery companies, and all corrugated containers, broken pallets, metal and plastic drums are recycled.

Green Building

The new 44,000 sq. ft. facility in Downers Grove, housing liquid production, quality control, regulatory, and employee training areas, is a LEED® Silver Certified building. Flavorchem met exemplary measures* in order to achieve this status, such as the use of recycled, renewable and low-emitting building materials, as well as responsible waste management and conservation practices. Initiatives include 23% energy savings, 100% renewable energy consumption, 36% reduction in waste water, 84% of construction waste diverted from the landfill and recycled materials used for 20% of the building.

*LEED® Silver criteria and awarded certificate available upon request.

Community

As an employer, manufacturer, and supplier, we understand our impact on the local community. We've operated out of our Illinois location since 1982 and our California location since 1996. Many of our employees live in or near the same towns, stressing the importance of responsible corporate behavior. We do everything within our ability to contribute to the development and betterment of our communities.

